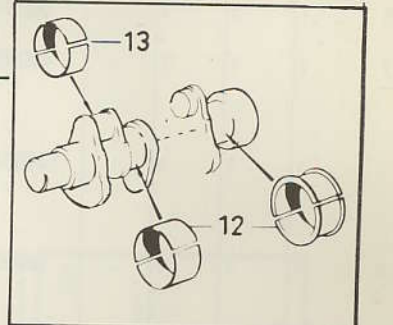
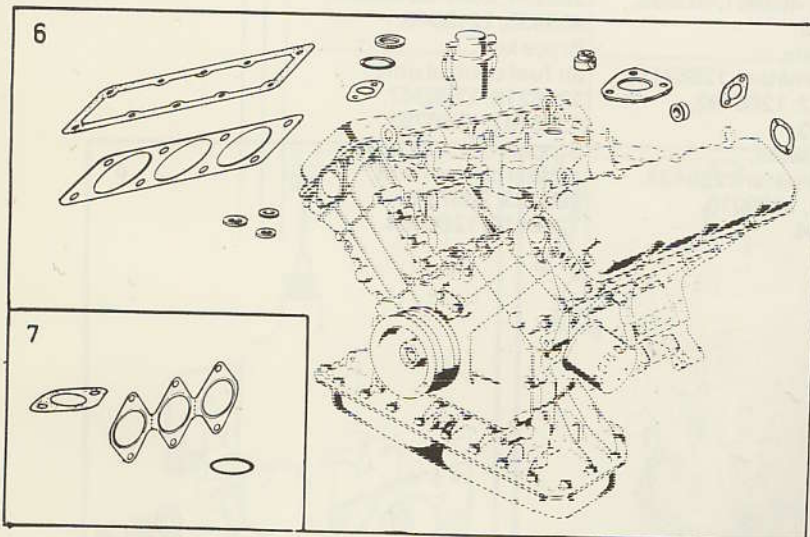
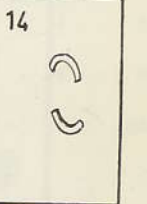
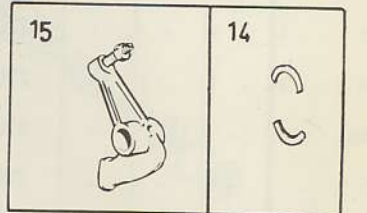
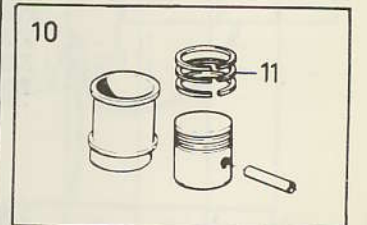
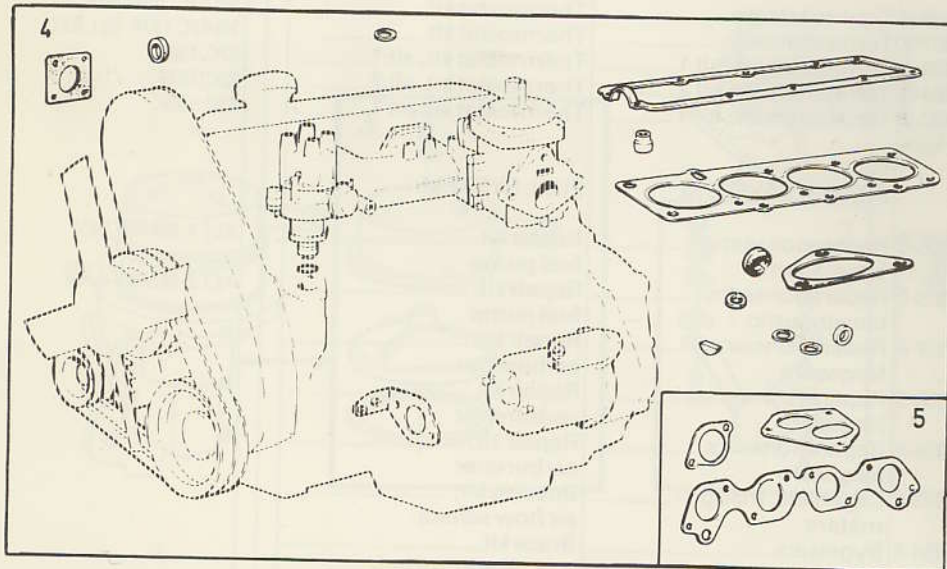
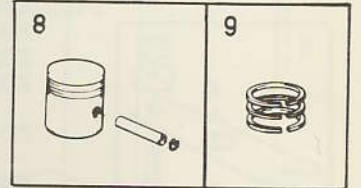
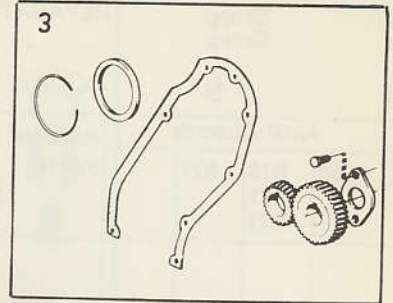
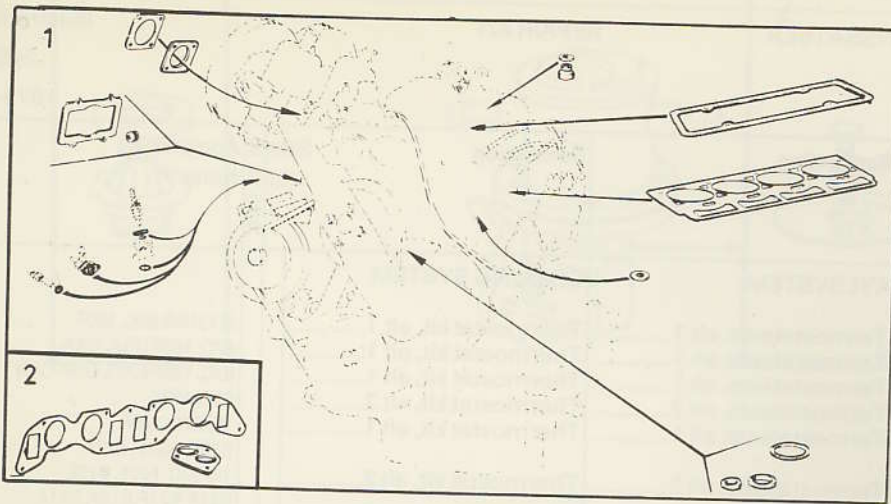


Sida Page	Grupp Group	REPARATIONSSATSER MOTOR				REPAIR KIT ENGINE		Illustration 20512 1979-04	0050	
2	9									
Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit P S R	Anmärkning Notes	
	B20	B19	B21 B23	B27						
2	1	-	-	-	275560-1	Packningssats	Gasket kit		(272572) B20A	0020
	1	-	-	-	275573-4	Packningssats	Gasket kit		B20F	0040
	1	-	-	-	275480-2	Packningssats	Gasket kit		B20A	0060
	1	-	-	-	275552-8	Packningssats	Gasket kit		B20F	0080
3	1	-	-	-	276294-6	Drevsats	Gear kit		B20A, B20F	0100
4	-	1	1	-	275578-3	Packningssats	Gasket kit		B19A, B21A	0120
5	-	-	1	-	275579-1	Packningssats	Gasket kit		B19E, B21E, B21F	0140
	-	-	1	-	275722-7	Packningssats	Gasket kit		B23E	0150
	-	1	1	-	275576-7	Packningssats	Gasket kit		15) B19A, B21A	0160
	-	1	1	-	275719-3	Packningssats	Gasket kit		16) B19A, B21A	0170
6	-	-	1	-	275577-5	Packningssats	Gasket kit		B19E, B21E, B21F	0180
	-	-	-	1	275588-2	Packningssats	Gasket kit		B27A	0200
	-	-	-	1	275583-3	Packningssats	Gasket kit		B27E, B27F	0220
	-	-	-	1	275587-4	Packningssats	Gasket kit		15) (275582)	0240
7	-	-	-	1	275599-9	Packningssats	Gasket kit		16)	0250
	4	-	-	-	272008-4	Kolvsats, std	Piston kit, std		1) MÄRKT D	0260
	4	-	-	-	272009-2	Kolvsats, std	Piston kit, std		MÄRKT G	0280
	-	4	-	-	272008-4	Kolvsats, std	Piston kit, STD		6, 15) MÄRKT D	0300
8	-	4	-	-	272009-2	Kolvsats, std	Piston kit, STD		6, 15) MÄRKT G	0320
	-	4	-	-	272021-7	Kolvsats, std	Piston kit, STD		7, 15) MÄRKT D	0340
	-	4	-	-	272022-5	Kolvsats, std	Piston kit, STD		7, 15) MÄRKT G	0360
	-	4	-	-	272021-7	Kolvsats, STD	Piston kit, STD		16) B19A MÄRKT D	0365
9	-	4	-	-	272022-5	Kolvsats, STD	Piston kit, STD		16) B19A MÄRKT G	0366
	-	4	-	-	272008-4	Kolvsats, STD	Piston kit, STD		16) B19E, MÄRKT D	0370
	-	4	-	-	272009-2	Kolvsats, STD	Piston kit, STD		16) B19E, MÄRKT G	0375
	-	-	4	-	272013-4	Kolvsats, std	Piston kit, STD		15) B21A, F MÄRKT D	0380
10	-	-	4	-	272014-2	Kolvsats, std	Piston kit, STD		15) B21A, F MÄRKT G	0400
	-	-	4	-	272013-4	Kolvsats, STD	Piston kit, STD		16) B21A, MÄRKT D	0405
	-	-	-	-					EXCL B21A (498756, 498757, 498760, 498761)	0406
	-	-	4	-	272017-5	Kolvsats, STD	Piston kit, STD		16) B21A, MÄRKT D	0410
11	-	-	-	4					(498756, 498757, 498760, 498761).	0411
	-	-	-	4					B21E, B21F.	0412
	-	-	4	-	272014-2	Kolvsats, STD	Piston kit, STD		16) B21A, MÄRKT G	0413
	-	-	4	-	272017-5	Kolvsats, std	Piston kit, STD		15) B21E, MÄRKT D	0420
12	-	-	4	-	272018-3	Kolvsats, std	Piston kit, STD		B21E, MÄRKT G.	0440
	-	-	4	-	272018-3	Kolvsats, STD	Piston kit, STD		16) B21F, MÄRKT G	0445
	-	-	4	-	272036-5	Kolvsats, STD	Piston kit, STD		B23E MÄRKT D	0450
	-	-	4	-	272037-3	Kolvsats, STD	Piston kit, STD		B23E MÄRKT G	0460
13	4	4	-	-	275306-9	•Kolvringsats, std	•Piston ring set, std			0480
	-	-	4	-	275315-0	•Kolvringsats, std	•Piston ring set, STD		B21.	0490
	-	-	4	-	275331-7	•Kolvringsats, STD	•Piston ring set, STD		B23E.	0500
	-	-	-	6	275046-1	Cylinderfodersats	Cylinder liner kit		15) B27A, B27E.	0520
14	-	-	-	6	275050-3	Cylinderfodersats	Cylinder liner kit		15) B27F.	0530
	-	-	-	6	275046-1	Cylinderfodersats	Cylinder liner kit		16) B27A, B27F.	0540
	-	-	-	6	275058-6	Cylinderfodersats	Cylinder liner kit		16) B27E.	0550
	-	-	-	6	275319-2	•Kolvringsats	•Piston ring set			0560
15	1	1	1	-	271214-9	Ramlagersats, std	Main bearing kit, std			0580
	-	-	-	1	271220-6	Ramlagersats, std	Main bearing kit, std			0600
	1	1	1	-	271063-0	Vevlagersats, std	Big-end bearing kit, std			0620
	-	-	-	1	271069-7	Vevlagersats, std	Big-end bearing kit, std			0640
16	-	-	-	2	270455-9	Tryckbrickssats, std	Thrust washer kit, std			0660
17	-	-	-	12	273321-0	Vipparmsats	Rocker arm kit			0660

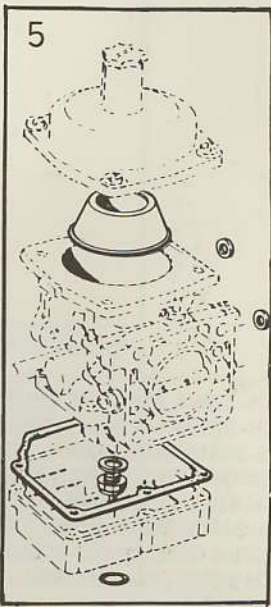
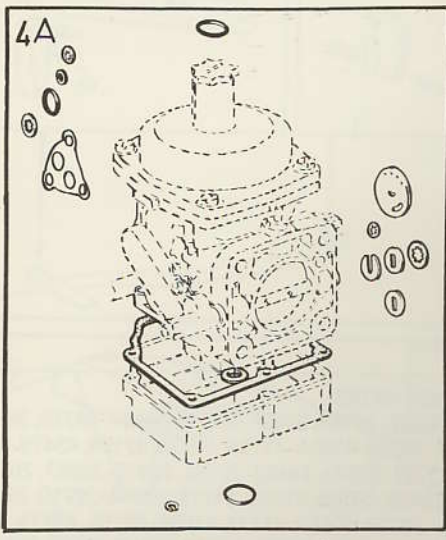
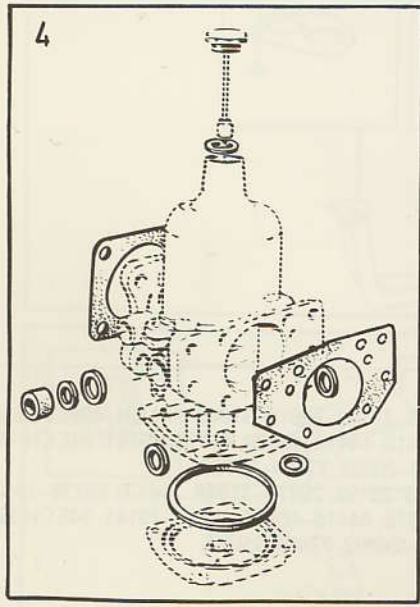
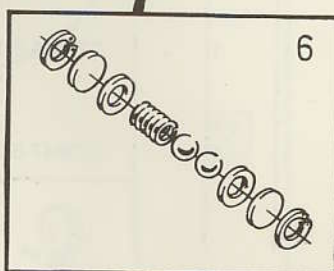
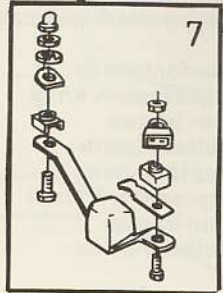
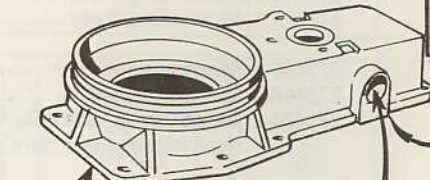
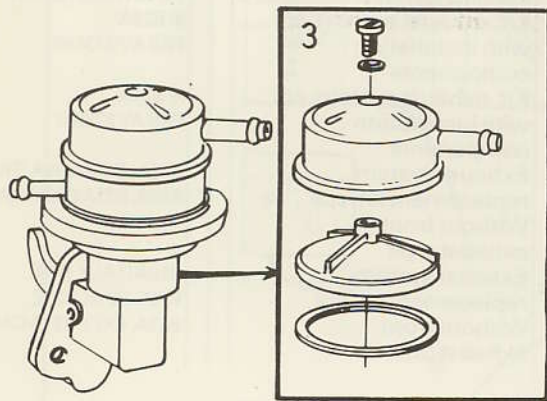
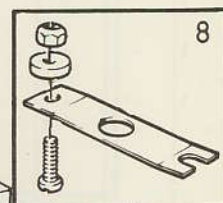
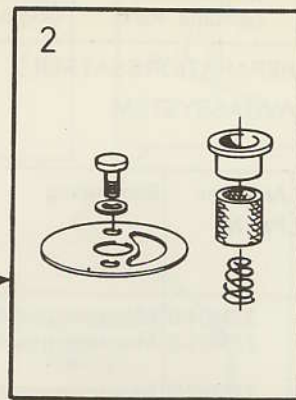
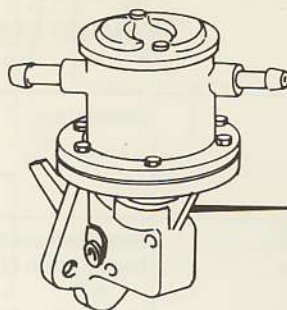
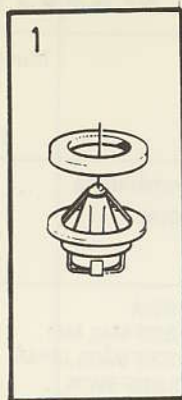
1. För kolvar märkta C, D, E. For pistons marked C, D or E. Pour pistons marqués C, D, E. Für Kolben mit Erkennung C, D od E.
6. B19A (498334, 498335, 498538, 498539).
7. B19A (498520, 498521, 498544, 498545).
15. 242 CH-142124. 244 CH-364649. 245 CH-211324. 262 CH-4329. 264 CH-62104. 265 CH-15734.
16. 242 CH 142125-. 244 CH 364650-. 245 CH 211325-. 262 CH 4330-. 264 CH 62105-. 265 CH 15734-.



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4	9			

Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	B20	B19 B21 B23	B27								
1	1	-	-	-	273342-6	Termostatsats, alt 1.....	Thermostat kit, alt 1.....			(273164) 82C, 180F.	0020
	1	-	-	-	273457-2	Termostatsats, alt 1.....	Thermostat kit, alt 1.....			87C, 189F USA, CAN.	0040
	1	-	-	-	273458-0	Termostatsats, alt 1.....	Thermostat kit, alt 1.....			87C, 189F EXCL USA CAN	0060
	1	-	-	-	273277-4	Termostatsats, alt 2.....	Thermostat kit, alt 2.....			92C, 197F.	0080
	-	1	-	-	273459-8	Termostatsats, alt 1.....	Thermostat kit, alt 1.....			15) 87C, 189F.	0100
	-	1	-	-						B19E, B21E, B21F.	0120
	-	1	-	-	273307-9	Termostatsats, alt 2.....	Thermostat kit, alt 2.....			15) 92C, 197F. B19E,	0140
	-	1	-	-						B21E, B21F, B19A, B21A.	0141
	-	1	-	-	273459-8	Termostatsats.....	Thermostat kit.....			16) 87C, 189F. B19.	0160
	-	1	-	-	273307-9	Termostatsats.....	Thermostat kit.....			16) 92C, 197F. B21, B23.	0161
	-	-	1	-	273480-4	Termostatsats, alt 1.....	Thermostat kit, alt 1.....			87C, 189F.	0180
	-	-	1	-	273364-0	Termostatsats, alt 2.....	Thermostat kit, alt 2.....			92C, 197F.	0200
	-	-	1	-	273320-2	Termostatsats, alt 1.....	Thermostat kit, alt 1.....			82C, 180F.	0220
						BRÄNSLESYSTEM	FUEL SYSTEM				0240
2	1	1	-	-	276305-0	Reparationssats,.....	Repair kit,.....			ALT 1. MÄRKT SEV	0260
						bensinpump	fuel pump				0320
3	1	1	-	-	276303-5	Reparationssats,.....	Repair kit,.....			ALT 2. MÄRKT APG	0340
						bensinpump	fuel pump				0360
4	1	1	1	-	276307-6	Reparationssats,.....	Repair kit,.....			3)	0380
						förgasare	carburetter				0400
4a	1	-	-	-	276295-3	Reparationssats,.....	Repair kit,.....			4)	0420
						förgasare	carburetter				0440
5	-	1	-	-	276306-8	Reparationssats,.....	Repair kit,.....			5)	0460
						förgasare	carburetter				0480
6	1	1	1	-	462803-8	Lagersats, mängd-.....	Bearing kit,.....				0500
						mätare	air flow sensor				0520
7	1	1	1	-	462804-6	Bygelsats,.....	Brace kit,.....				0540
						mängdmätare 269294,	air fuel control unit				0560
						269743, 462861, 463935,	269294, 269743, 462861,				0580
						1219945.	463935, 1219945.				0600
	1	1	1	-	1266549-3	Bygelsats,.....	Brace kit,.....				0620
						mängdmätare 1266218,	air fuel control unit				0640
						1266347, 1266792,	1266218, 1266347,				0660
						1266793.	1266792, 1266793.				0680
8	1	1	1	-	244239-0	Anslagssats,.....	Stopkit,.....				0740
						mängdmätare 269433,	air fuel control unit				0760
						269731, 1269010,	269433, 269731,				0780
						1269194.	1269010, 1269194.				

3. B20A, B21A Serviceskylten märkt 2. B20A, B21A Service plate marked 2. B20A, B21A Plaque de service portant le No 2. B20A, B21A Serviceschild Kennzeichnung 2.
4. B20A Serviceskylten märkt 1. B20A Service plate marked 1. B20A Plaque de service portant le No 1. B20A Serviceschild Kennzeichnung 1.
5. B21A Serviceskylten märkt 1. B21A Service plate marked 1. B21A Plaque de service portant le No 1. B21A Serviceschild Kennzeichnung 1.
15. 242 CH-142124. 244 CH-364649. 245 CH-211324. 262 CH-4329. 264 CH-62104. 265 CH-15734.
16. 242 CH 142125-. 244 CH 364650-. 245 CH 211325-. 262 CH 4330-. 264 CH 62105-. 265 CH 15734-.



VOLVO PARTS
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Grupp
Group

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REPARATIONSSATSER,
AVGASSYSTEM

REPAIR KIT,
EXHAUST SYSTEM

Illustration

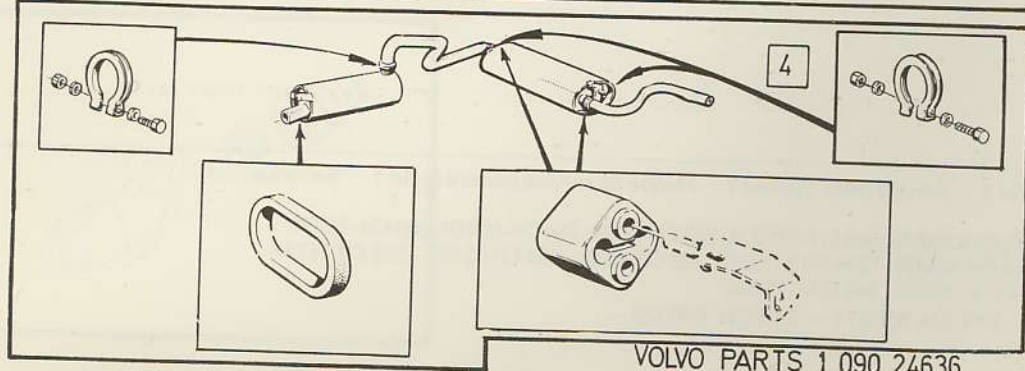
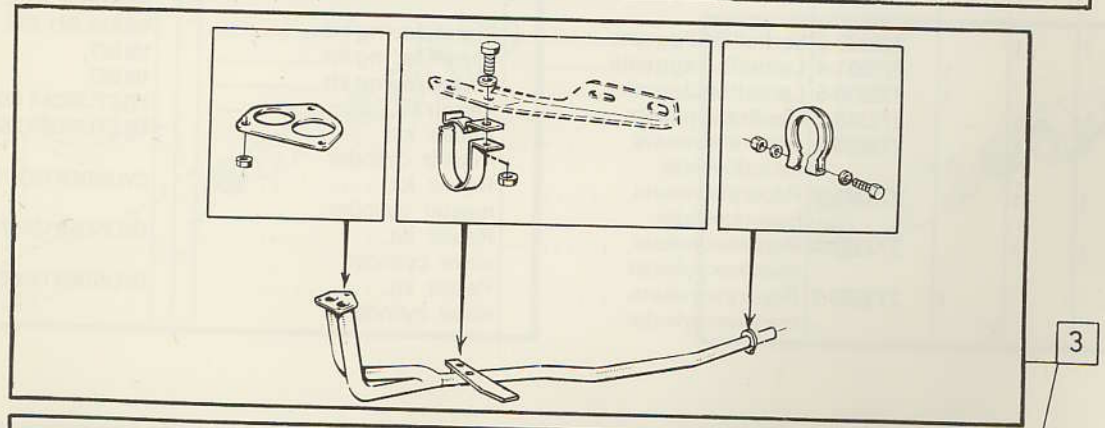
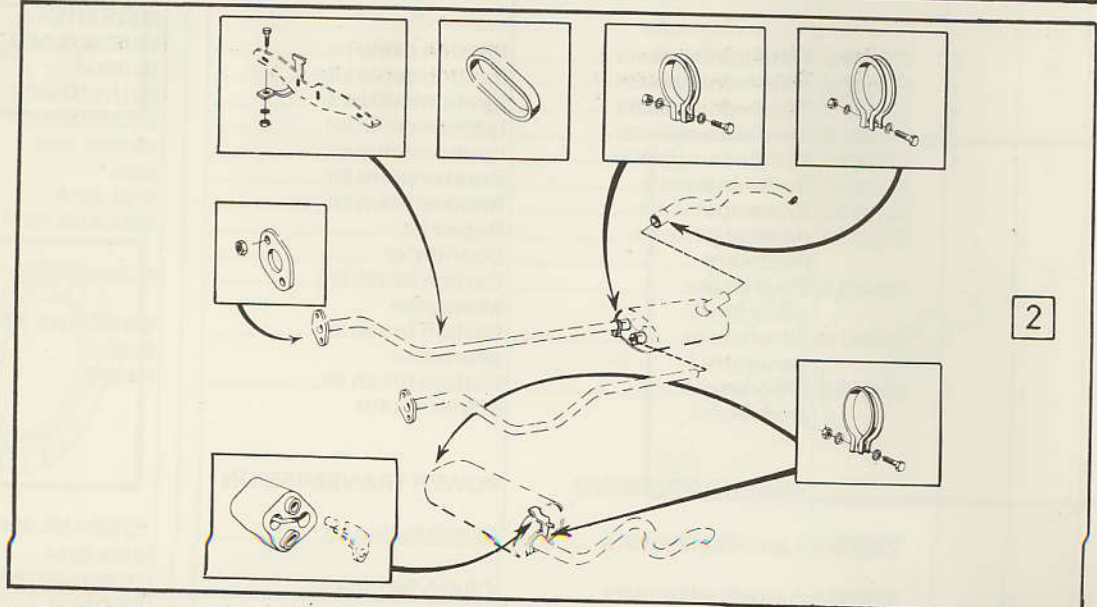
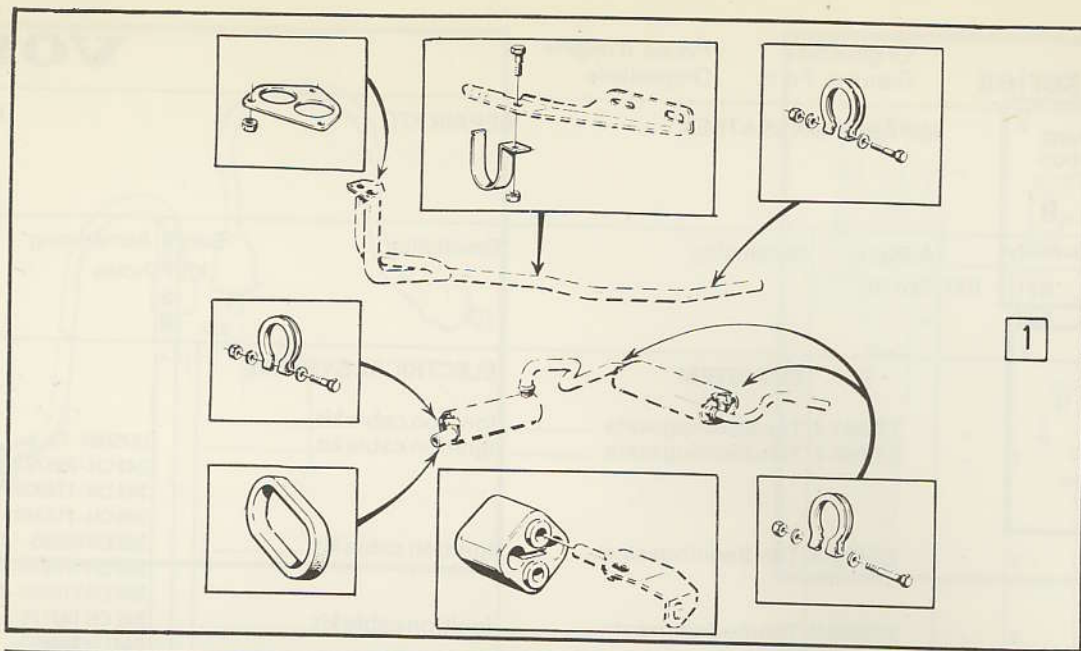
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1979-04

Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes
	B20	B19	B21 B23	B27						
1	1	-	-	-	273401-0	Monteringssats	Installation kit			9) B20A
	1	-	-	-	273402-8	Monteringssats	Installation kit			9) B20F M40, M41.
	1	-	-	-	273402-8	Monteringssats	Installation kit			9) B20F BW35 JAPAN.
	1	-	-	-	273403-6	Monteringssats	Installation kit			10) B20F BW35 USA, CAN
	1	-	-	-	273403-6	Monteringssats	Installation kit			11) B20F BW35 USA, CAN
	1	-	-	-	273616-3	Monteringssats	Installation kit			12) B20A
	-	-	1	-	273402-8	Monteringssats	Installation kit			9) B21A
	-	-	1	-	273403-6	Monteringssats	Installation kit			9) B21E
-	1	1	-	273617-1	Monteringssats	Installation kit			12)	
2	-	-	-	1	273438-2	Monteringssats	Installation kit			13) B27E
	-	-	-	1	273618-9	Monteringssats	Installation kit			14) B27A, B27E, B27F
3	1	-	-	-	273476-2	Sats avgassystem, kpl med monteringsdetaljer	Kit, exhaust system, cpl with installation components			9) B20A ERS AV 273646
	-	-	1	-	273477-0	Sats avgassystem, kmpl med monteringsdetaljer	Kit, exhaust system, cpl with installation components			9) B21A ERS AV 273647
4	1	1	1	-	273646-0	Sats för byte av avgassystem, kmpl Utan främre utblåsningsrör	Exhaust system..... replacement kit, cpl Without front exhaust pipe			B19A, EXCL B19A ITALY. B20A. B21A CANADA.
	1	1	1	-	273647-8	Sats för byte av avgassystem, kmpl Utan främre utblåsningsrör	Exhaust system..... replacement kit, cpl Without front exhaust pipe			B19A ITALY. B19E. B20F. B21E. B23E. B21A, EXCL B21A CANADA

9. 242 CH-53864, 244 CH-82979, 245 CH-54709.
10. 242 CH-32029 excl 24359-24507, 25632-25768, 27139-27778, 28444-28710, 28925-29192, 29879-31849. 244 CH-49237 excl 34513-34818, 36210-36467, 37982-39228, 40654-41173, 41636-42155, 43479-44319, 44416-46529, 47028-49141. 245 CH-29985 excl 20704-20751, 21902-22092, 23237-23332, 24493-25334, 25915-26267, 26540-26892, 27484-29765.
11. 242 CH 32030- incl 24359-24507, 25638-25768, 27139-27778, 28444-28710, 28925-29192, 29879-31849. 244 CH 49238- incl 34513-34818, 36210-36467, 37932-39228, 40654-41173, 41636-42155, 43479-44319, 44416-46529, 47028-49141. 245 CH 29986- incl 20704-20751, 21902-22092, 23237-23332, 24493-25334, 25915-26267, 26540-26892, 27484-29765.
12. 242 CH 53865-, 244 CH 82980-, 245 CH 54710-.
13. 264 CH-9674.
14. 262 CH 1-, 264 CH 9675-, 265 CH 1-.

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Sida Page	Grupp Group	REPARATIONSSATSER	REPAIR KIT	Illustration 20536 1979-04
8	9			

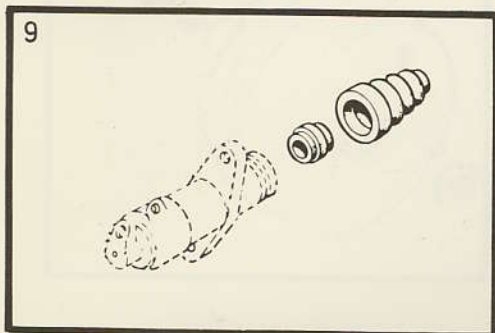
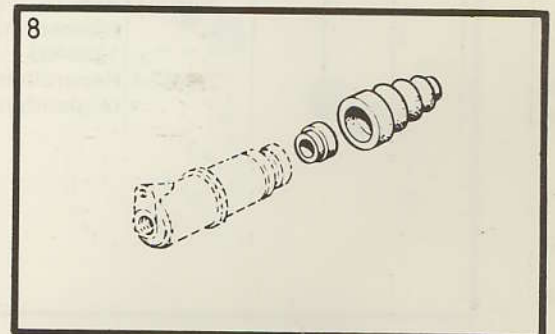
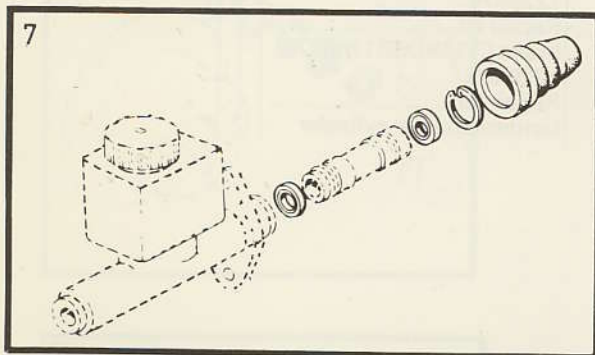
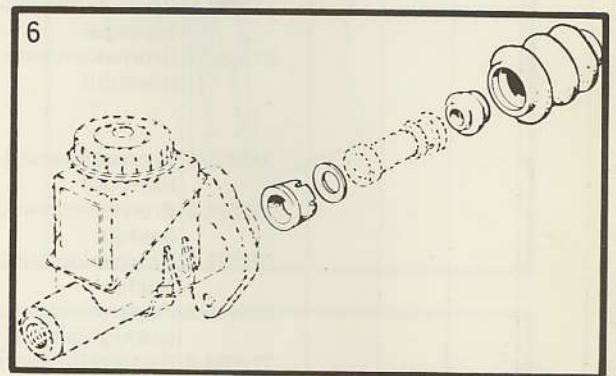
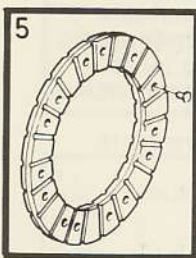
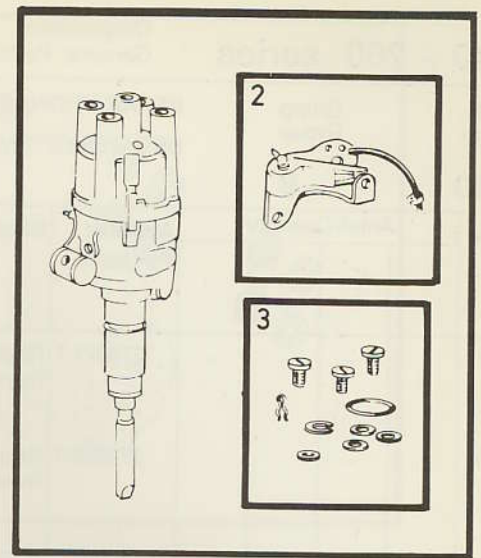
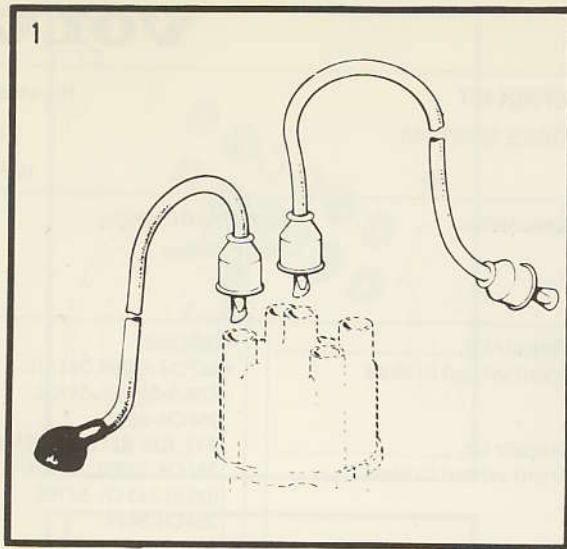
Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes
	B20	B19	B21 B23	B27						
						ELSYSTEM	ELECTRICAL SYSTEM			
1	1	-	-	-	275661-7	Tändledningssats	Ignition cable kit.....			(275664-1)
	-	-	1	-	275668-2	Tändledningssats	Ignition cable kit.....			242 CH-99679, 244 CH-174909, 245 CH-115349
	-	1	1	-	275672-4	Tändledningssats	Ignition cable kit.....			242 CH 99680-142124. 244 CH 174910-364649. 245 CH 115350-211324.
	-	1	1	-	275684-9	Tändledningssats	Ignition cable kit.....			242 CH 142125- 244 CH 364650- 245 CH 211325- 15) (275673) B27A.
	-	-	-	1	275679-9	Tändledningssats	Ignition cable kit.....			16) B27A.
	-	-	-	1	275682-3	Tändledningssats	Ignition cable kit.....			15) (275674) B27E.
	-	-	-	1	275680-7	Tändledningssats	Ignition cable kit.....			15) (275675) B27F.
	-	-	-	1	275681-5	Tändledningssats	Ignition cable kit.....			16) B27E, B27F.
	-	-	-	1	275683-1	Tändledningssats	Ignition cable kit.....			B20A
2	1	-	-	-	241652-7	Brytarspetsssats	Breaker point kit.....			B19A, B21A
	-	1	1	-	241664-2	Brytarspetsssats	Breaker point kit.....			B20A, B19A, B21A
3	1	1	1	-	273521-5	Reparationssats,	Repair kit,			8) (243990) B20A, F.
	-	-	-	-		Fördelare	Distributor			
4	1	-	-	-	244456-0	Elborstsats,	Carbon brush kit,			
	-	1	1	-	243947-9	Elborstsats,	Carbon brush kit,			8) B19E, B21A, B21E, F
	1	1	1	1	834518-3	Elborstsats,	Carbon brush kit,			B23E. (243910)
						startmotor	starter motor			
						KRAFTÖVERFÖRING	POWER TRANSMISSION			
5	1	1	1	-	275933-0	Lamellbeläggsats.....	Clutch facing kit.....			15) B20A M0-28484 B19A, B21A.
	1	1	1	-	275935-5	Lamellbeläggsats.....	Clutch facing kit.....			15) B20A M0 28485- B20F, B19E, B21E, F.
	-	1	1	-	275933-0	Lamellbeläggsats.....	Clutch facing kit.....			16) B19, B21, B23.
	-	-	-	1	275931-4	Lamellbeläggsats.....	Clutch facing kit.....			15) B27.
	-	-	-	1	275930-6	Lamellbeläggsats.....	Clutch facing kit.....			16) B27.
6	-	1	1	-	273358-2	Reparationssats,	Repair kit,			17) CYLINDER 1221694.
	-	1	1	-	273696-5	Reparationssats,	Repair kit,			18) CYLINDER 1229929.
						huvudcylinder	master cylinder			
7	-	1	1	1	273345-9	Reparationssats,	Repair kit,			CYLINDER 1205729
						huvudcylinder	master cylinder			
8	-	1	1	-	273357-4	Reparationssats,	Repair kit,			CYLINDER 1205733
						manövercylinder	slave cylinder			
9	-	-	-	1	273363-2	Reparationssats,	Repair kit,			CYLINDER 1206239
						manövercylinder	slave cylinder			

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8. Serviceskylten märkt 1. Service plate marked 1. Plaque de service portant le No 1. Serviceschild, Kennzeichnung 1.

15. 242 CH-142124. 244 CH-364649. 245 CH-211324. 262 CH-4329. 264 CH-62104. 265 CH-15734.
16. 242 CH 142125-. 244 CH 364650-. 245 CH 211325-. 262 CH 4330-. 264 CH 62105-. 265 CH 15734-.
17. 242 CH-129199. 244 CH-308570. 245 CH-178034.
18. 242 CH 129200-. 244 CH 308571-. 245 CH 178035-.

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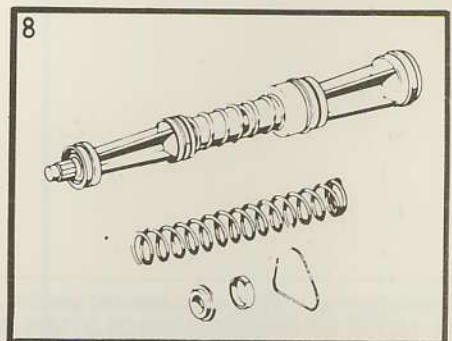
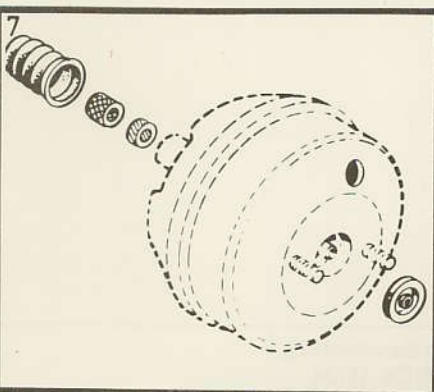
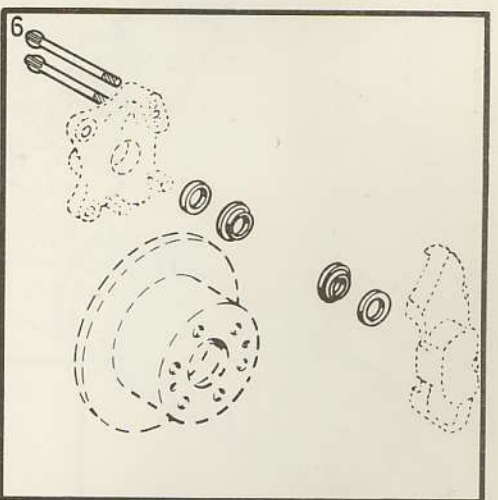
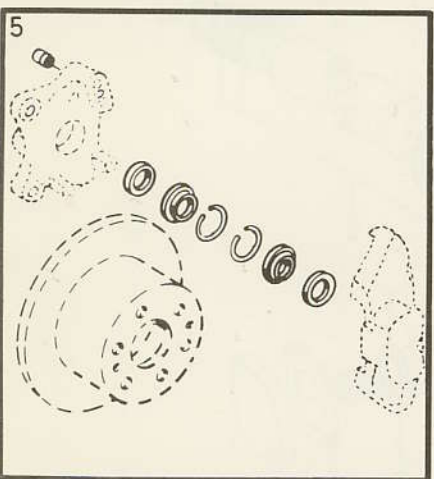
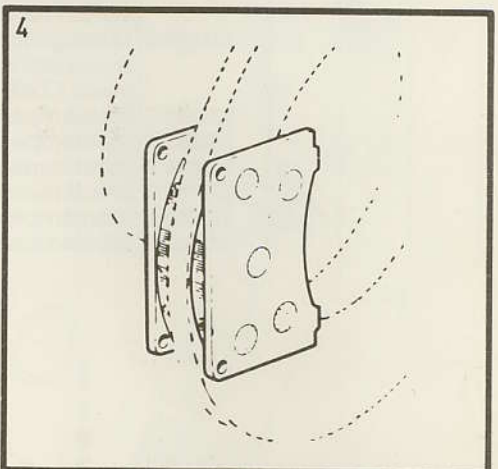
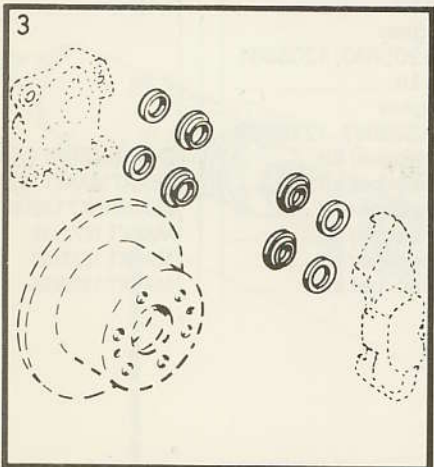
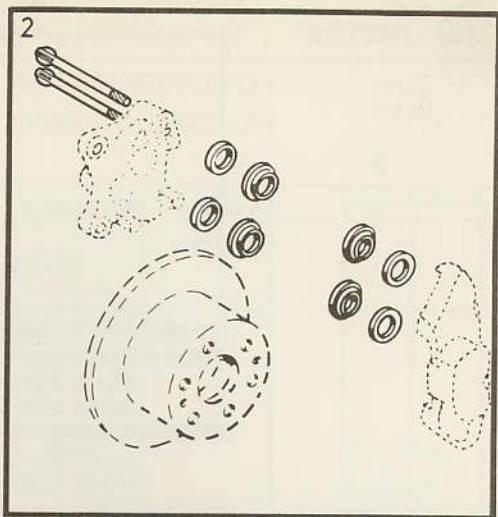
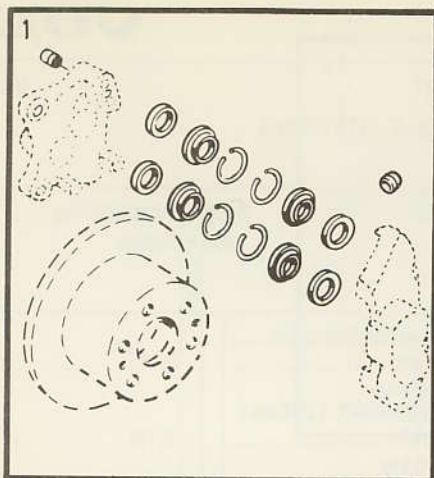


Sida Page	Grupp Group	REPARATIONSSATSER BROMSSYSTEM	REPAIR KIT BRAKE SYSTEM	Illustration 20537 1979-04
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Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit P S R	Anmärkning Notes	
1	2	-	-	-	273071-1	Reparationssats, framhjulsbroms	Repair kit, front wheel brakes		GIRLING, 242 CH-53864, 244 CH-82979, 245 CH-54709, 264 CH-9674.	0020
2	2	-	-	-	272533-1	Reparationssats, framhjulsbroms	Repair kit, front wheel brakes		ATE. B20, B21 EXCL VENV 242 CH-53864, 244 CH-82979, 245 CH-54709, 264 CH-9674	0040
	2	-	-	-	272506-7	Reparationssats, framhjulsbroms	Repair kit, front wheel brakes		ATE. B20, B21 VENV 242 CH-53864, 244 CH-82979, 245 CH-54709, 264 CH-9674	0060
3	1	-	-	-	272648-7	Reparationssats, framhjulsbroms	Repair kit, front wheel brakes		GIRLING. 242 CH 53865-, 244 CH 82980-, 244 CH 54710-, 264 CH 9675-, 262, 265	0080
4	2	-	-	-	272673-5	Bromsklotssats, framhjul	Brake pad kit, front wheel		(272566) GIRLING. 242, 244, 245.	0100
	2	-	-	-	272568-7	Bromsklotssats, framhjul	Brake pad kit, front wheel		ATE. B20, B21 VENV. 242 CH-53864, 244 CH-82979, 245 CH-54709, 264 CH-9674	0120
	2	-	-	-	272673-5	Bromsklotssats, framhjul	Brake pad kit, front wheel		(272644) GIRLING. 262, 264, 265.	0140
	2	-	-	-	272674-3	Bromsklotssats, bakhjul	Brake pad kit, rear wheel		(272567) GIRLING.	0160
	2	-	-	-	272675-0	Bromsklotssats, bakhjul	Brake pad kit, rear wheel		(272569) ATE.	0180
5	1	-	-	-	273114-9	Reparationssats, bakhjulsbroms	Repair kit, rear wheel brakes		GIRLING.	0200
6	2	-	-	-	272604-0	Reparationssats, bakhjulsbroms	Repair kit, rear wheel brakes		ATE.	0220
7	1	-	-	-	272595-0	Reparationssats, bromscylinder 1206227, 1229576.	Repair kit, brake CYLINDER 1206227, 1229576.			0240
	1	-	-	-	272596-8	Reparationssats, bromscylinder 1206878, 1229493.	Repair kit, brake CYLINDER 1206878, 1229493.			0260
8	1	-	-	-	272602-4	Reparationssats, tandemhuvudcylinder	Repair kit, tandem master cylinder			0280

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Sida Page	Grupp Group	REPARATIONSSATSER FRAMAXEL, STYRNING	REPAIR KIT FRONT AXLE, STEERING	Illustration 20538 1979-04
12	9			

Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes
1	2	-	-	-	273161-0	Framhjuls-lagersats	Front wheel bearing kit.....			
2	1	-	-	-	271529-0	Tätningssringsats, styrinrättning märkt 1205660, 1205661	Seal ring kit, steering gear marked 1205660, 1205661			2, 15)
	1	-	-	-	271535-7	Tätningssringsats, styrinrättning märkt 1228967, 1228968	Seal ring kit, steering gear marked 1228967, 1228968			2, 16)
3	1	-	-	-	271528-2	Tätningssringsats, styrinrättning märkt 1205660, 1205661	Seal ring kit, steering gear marked 1205660, 1205661			2, 15)
	1	-	-	-	271534-0	Tätningssringsats, styrinrättning märkt 1228967, 1228968	Seal ring kit, steering gear marked 1228967, 1228968			2, 16)
4	2	-	-	-	273346-7	Stötdämparsats	Shock absorber kit.....			SVART MÄRKT 1205810
	2	-	-	-	273393-9	Stötdämparsats	Shock absorber kit.....			SVART MÄRKT 1221442
	2	-	-	-	283084-2	Stötdämparsats	Shock absorber kit.....			BLÅ MÄRKT 1221442
	2	-	-	-	273704-7	Stötdämparsats	Shock absorber kit.....			MÄRKT 1272125
	2	-	-	-	273705-4	Stötdämparsats	Shock absorber kit.....			MÄRKT 1272193
	2	-	-	-	273662-7	Stötdämparsats	Shock absorber kit.....			MÄRKT 1229575

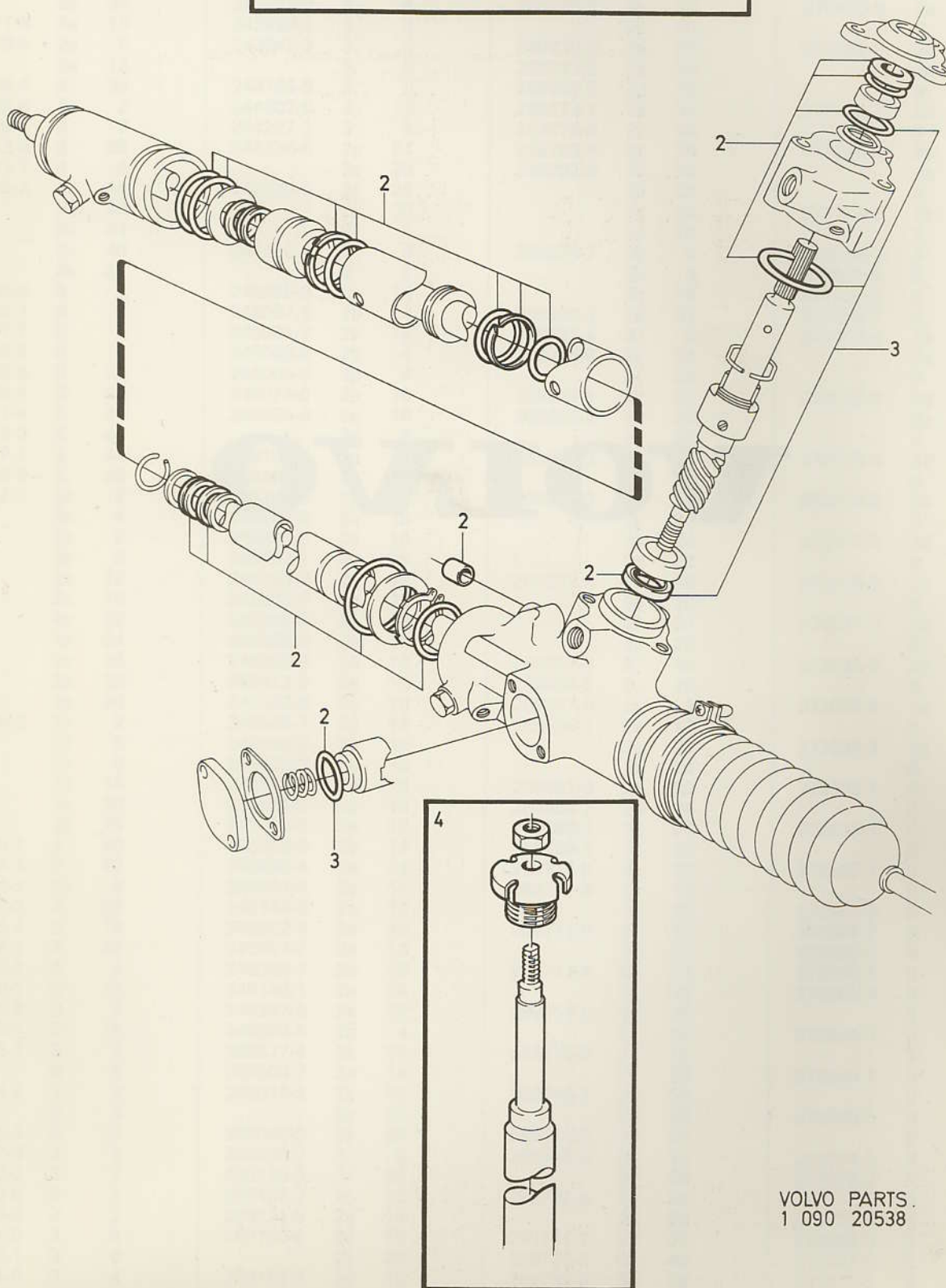
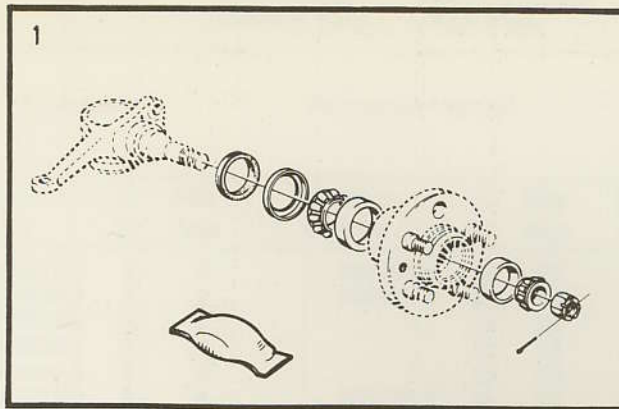
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2. Med servostyrning. With servo assisted steering. Avec servo-direction. Mit Servolenkung.
15. 242 CH-142124. 244 CH-364649. 245 CH-211324. 262 CH-4329. 264 CH-62104. 265 CH-15734.
16. 242 CH 142125-. 244 CH 364650-. 245 CH 211325-. 262 CH 4330-. 264 CH 62105-. 265 CH 15734-.

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